

Front Water Outlet Kit – Installation Instructions

Included Parts

1. Front Water Outlet Fitting (for stock housing or long/short -12AN/-16AN)
2. #123 Viton O-ring
3. Retainer “Button”
4. M6-1.0 x 16 Stainless Steel Button Head Cap Screw



Here are a few install tips:

- We recommend using some gray RTV on the back of this fitting in the corner of the flange and the o-ring outer diameter.
- When removing the stock freeze plug in the cylinder head, there is a “lip” to prevent the plug from being installed too deep. Therefore, the method of rotating the freeze plug and pulling it out will not work. It is recommended that you punch a hole in the plug and pull or pry from the inside. Use caution to not damage the plug bore.
- The purpose of the retainer setup is to keep the fitting seated, but allow easy removal to use on another cylinder head. The retainer is designed to keep the fitting from rotating as well. Please note the retainer only need to keep the fitting seated for it to seal properly, the o-ring is what does the actual sealing.